intertek
Total Quality. Assured.

PRODUCT EVALUATION

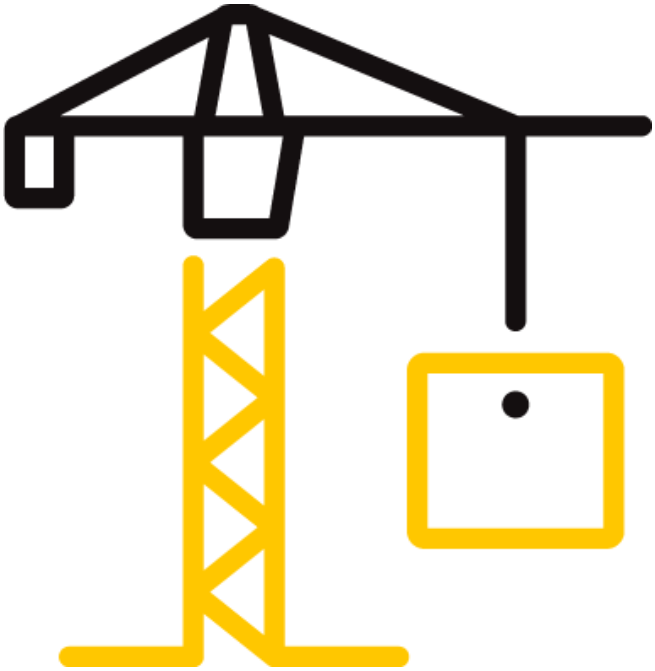
SERIES 600 FIXED WINDOW - IMPACT

REPORT
S8002.01-122-34-R0
SERIES 600 FIXED WINDOW - IMPACT

RENDERED TO:
WIN-VENT ALUMINUM ARCHITECTURAL WINDOWS
2401 SOUTH MAIN STREET
FORT SCOOT, KS 66701

PREPARED BY:
TANYA A. DOLBY, P.E.
DIOCEL ALMACEN

ARCHITECTURAL TESTING INC.
130 DERRY CT
YORK, PA 17406
(717) 764-7700



ORIGINAL ISSUE DATE
09/17/25

LAST REVISED DATE
ORIGINAL

PAGES
8

TANYA A. DOLBY
LICENSE
No. 93536
STATE OF FLORIDA
PROFESSIONAL ENGINEER

Digitally Signed by: Tanya Dolby

Tanya A. Dolby, P.E.
FL PE 93536
FL REG 29274

9/18/2025 8:32 AM

Digitally Signed by: Diocel Almacen

Diocel Almacen
Project Engineer

RENDERED TO:	
Company Name:	Win-Vent Architectural Aluminum Architectural Windows
Address:	2401 South Main St.
	Fort Scott, Kansas 66701
Contact Person:	
Email:	

TABLE OF CONTENTS

TABLE OF CONTENTS 2
1 SCOPE 3
2 BUILDING CODE COMPLIANCE AND PERFORMANCE STANDARDS 3
3 PRODUCT DESCRIPTION 3
4 REFERENCE DRAWINGS 4
5 INSTALLATION 4
6 SUPPORTING EVIDENCE 5
7 EQUIVALENCE OF STANDARDS 5
8 CERTIFICATION OF INDEPENDENCE 6
9 DETAILED PRODUCT DESCRIPTION 7
10 REVISION LOG 8

This report is for the exclusive use of Intertek's Client and is provided pursuant to the agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this report. Only the Client is authorized to permit copying or distribution of this report and then only in its entirety. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek. The observations and test results in this report are relevant only to the sample(s) tested. This report by itself does not imply that the material, product, or service is or has ever been under an Intertek certification program.

1 SCOPE

Product Evaluation per Chapter 61G20-3.005(1)(d) Florida Administrative Code, Evaluation report from a Florida Registered Architect or a Licensed Florida Professional Engineer.

2 BUILDING CODE COMPLIANCE AND PERFORMANCE STANDARDS

This product has demonstrated compliance with the Florida Building Code, Building, 8th Edition (2023):

- 1609.1.2 Protection of openings
- 1709.5 Exterior window and door assemblies
- 2404 Wind, Snow, Seismic and Dead Loads on Glass

Performance Standards

- AAMA/WDMA/CSA 101/I.S.2/A440-17
- ASTM E1996-20, ASTM E1886-19 and AAMA 506-16
- ASTM E1300-16

3 PRODUCT DESCRIPTION

Window Frame 6063-T5 Aluminum
Extruded aluminum with poured and de-bridged thermal break.
Mitered corners secured with comer keys, epoxy weld and crimp.

Glazing Insulating Glass:
The exterior is 1/4" thick fully tempered glass.
The interior is two sheets of 1/8" annealed glass and 0.090" thick Saflex PVB. Aluminum spacer.
Interior glazed to Dow 795 silicone back bed; wedge gasket and snap-in aluminum glazing bead applied at the interior.

Monolithic Glass:
Two sheets of 1/4" heat strengthened glass and 0.090" thick Saflex PVB. Interior glazed to Dow 795 silicone back bed; wedge gasket and snap-in aluminum glazing bead applied at the interior.

Validate glazing with ASTM E1300

Hardware N/A

Anchorage Per Installation section

For additional product information see Appendix A and attached product drawings.

4 REFERENCE DRAWINGS

- 600 Series Fixed Impact R2 2023 FBC, 07-18-2025

5 INSTALLATION

Installation Instructions

Substrate	Instructions
Wood	Minimum Spruce-Pine-Fir 2x (G = 0.42) #10 Wood screw (box trim install) or 1/4" lag screw (through-frame install) (Shall conform to ANSI/ASME B18.6.1 and be corrosion resistant)
Steel Stud	Minimum 18 gauge (0.043" thick) 33 KSI steel stud #10-16 TEKS screw (box trim install) or 1/4-20 TEKS screw (through-frame install) (see ICC ESR 1976)
Concrete Masonry	ASTM C90, minimum f'_m = 1,500 psi 3/16" (box trim install) or 1/4" (through-frame install) ITW Buildex, Tapcon® Concrete and Masonry Anchors with Advanced Threadform Technology™ (see NOA 24-0102.06)
Concrete	Minimum f'_c = 3,000 psi 3/16" (box trim install) or 1/4" (through-frame install) ITW Buildex, Tapcon® Concrete and Masonry Anchors with Advanced Threadform Technology™ (see NOA 24-0102.06)

Limitations of Use:

Product	Maximum Design Pressures	Maximum Overall Size	Maximum Glazing Size
Series 600 Fixed Window (Insulating Glass)	+/- 70 psf	48" x 72"	44" x 68"
Series 600 Fixed Window (Monolithic Glass)	+/- 60 psf	60" x 60"	56-3/8" x 55-7/8"
Series 600 Fixed Composite Window (Monolithic or Insulating Glass)	+/- 60 psf	120" x 60"	56-3/8" x 55-7/8"

Products have been tested for windborne debris resistance (Missile D, Wind Zone 4) and are approved for use in windborne debris regions without the use of protective devices (i.e. shutters).

Products are not approved for use in High Velocity Hurricane Zone (HVHZ).

6 SUPPORTING EVIDENCE

Test Report QCT10-1954.01 (AAMA/WDMA/CSA 101/I.S.2/A440-08) Revision -, 11/11/2010
Quast Consulting & Testing, Inc. Mosinee, WI (TST8039)

Test Report QCT14-12675 (ASTM E1996-05, ASTM E1886-05, AAMA 506-06)
Revision -, 12/30/2014
Quast Consulting & Testing, Inc. Mosinee, WI (TST8039)

Test Report 97434.01-801-18 (ASTM E1996-05, ASTM E1886-05)
Revision 1, 09/15/2014
Architectural Testing, Inc. Plano, TX (TST1910)

Calculation Report S8002.01-122-34-R0, 09/12/2025
Tanya A. Dolby, PE (FL PE 93536)

7 EQUIVALENCE OF STANDARDS

Testing documented in QCT14-12675 was conducted to AAMA 506-06.
A comparison of this version of the standard and the current version referenced by the *Florida Building Code, Building, 8th Edition (2023)*, AAMA 506-16, confirms the standards are technically equivalent with respect to the testing documented in the referenced test report.

8 CERTIFICATION OF INDEPENDENCE

In accordance with Rule 61G20-3 Florida Administrative Code,
Intertek/Architectural Testing Inc. hereby certifies the following:

1. Intertek/Architectural Testing Inc. does not have, nor does it intend to acquire or will it acquire, a financial interest in any company manufacturing or distributing products tested or labeled by the agency.
2. Intertek/Architectural Testing Inc. is not owned, operated or controlled by any company manufacturing or distributing products it tests or labels.
3. Tanya A. Dolby, P.E. does not have nor will acquire, a financial interest in any company manufacturing or distributing products for which the reports are being issued.
4. Tanya A. Dolby, P.E does not have, nor will acquire, a financial interest in any other entity involved in the approval process of the product.

9 DETAILED PRODUCT DESCRIPTION

Finish: Milled Aluminum

Glazing Details: Interior glazed against a back bedding compound at the exterior. Sealant compound was also applied inside the frame glazing pocket. Wedge gasket was located at the interior perimeter of the glazing. A snap-in aluminum glazing bead was located at the interior and secured against the glass. Units were glazed with Dow 795. Glazing bite on units was 1/2".

Weatherstripping: No weatherstripping utilized

Frame Construction: All frame members were formed from thermally improved aluminum extrusions (poured and debridged). Frame comers were mitered, sealed, and secured together with an aluminum crimped comer key measuring 2-1/2" x 1" x 1/4". Interior/exterior of frame comers had sealant compound applied. Sealant was also applied over exterior crimp locations. The integral impost was secured at each end with two #10 x 1-1/2" screws. Sealant was applied over screw heads and at comers.

Hardware: No hardware was utilized

Drainage: No drainage was utilized

Reinforcement: No reinforcement was utilized

10 REVISION LOG

DATE	PAGES	SUMMARY
09/17/25	All	Original